Note 1: Reference surface A flatness 0.025, surface quality 1.5 microns
Note 2: Break all modified edges
Note 3: Locating clearance diameters extend 8mm from surface C NP
Note 4: On assembly to support structure body, reference E to be concentric to ref B on Drp. 89-1000-3003 to 0.02. Reference E to be parallel with ref. surface B on Drp. 89-1000-3003 to 0.02.

Finish point all surfaces as described in workscope masking all tapped holes, machined holes and surfaces marked 'NP'. These surfaces must be protected by a thin film lubricant. Port walls and upper 'internal' surfaces to be painted matt black.